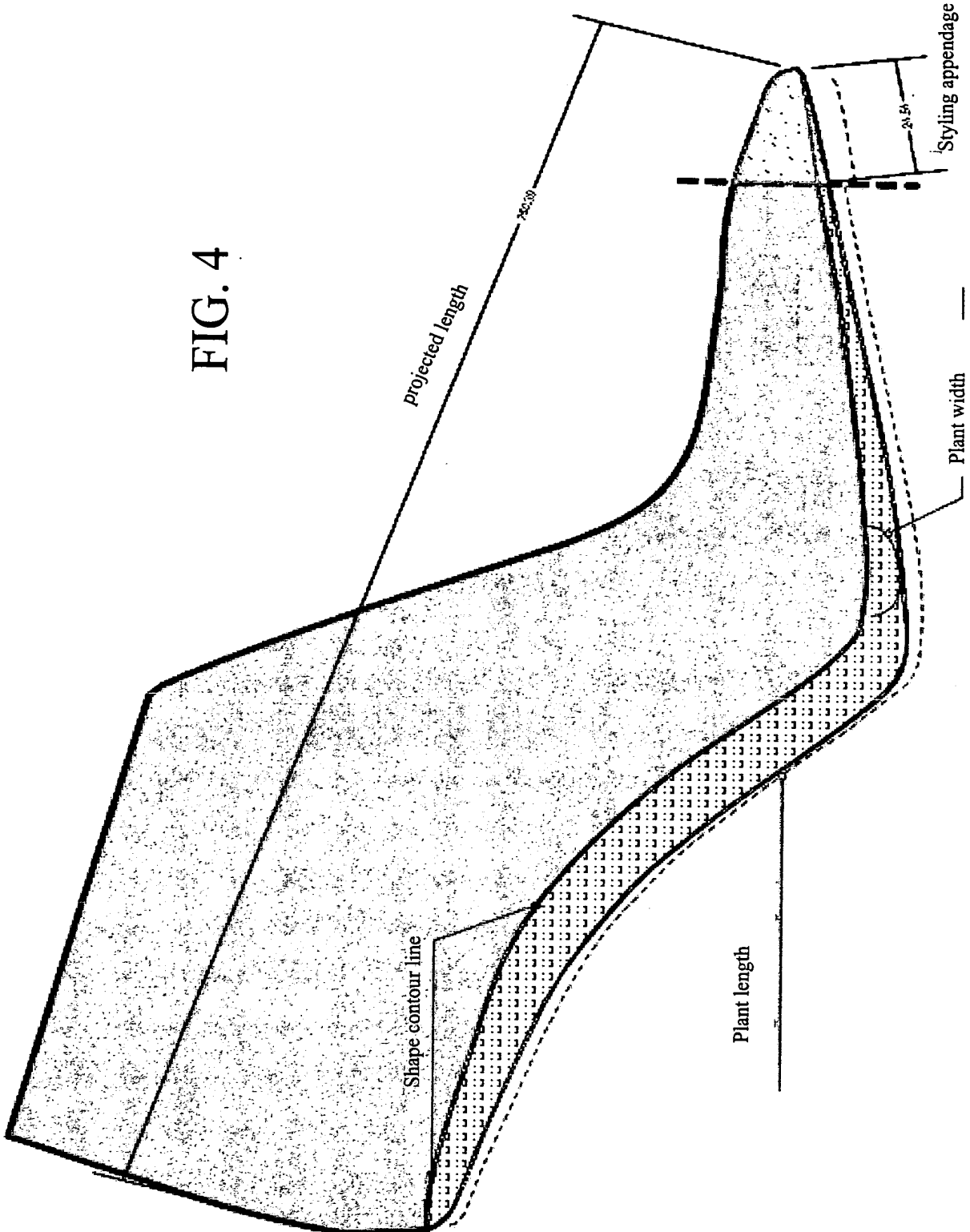
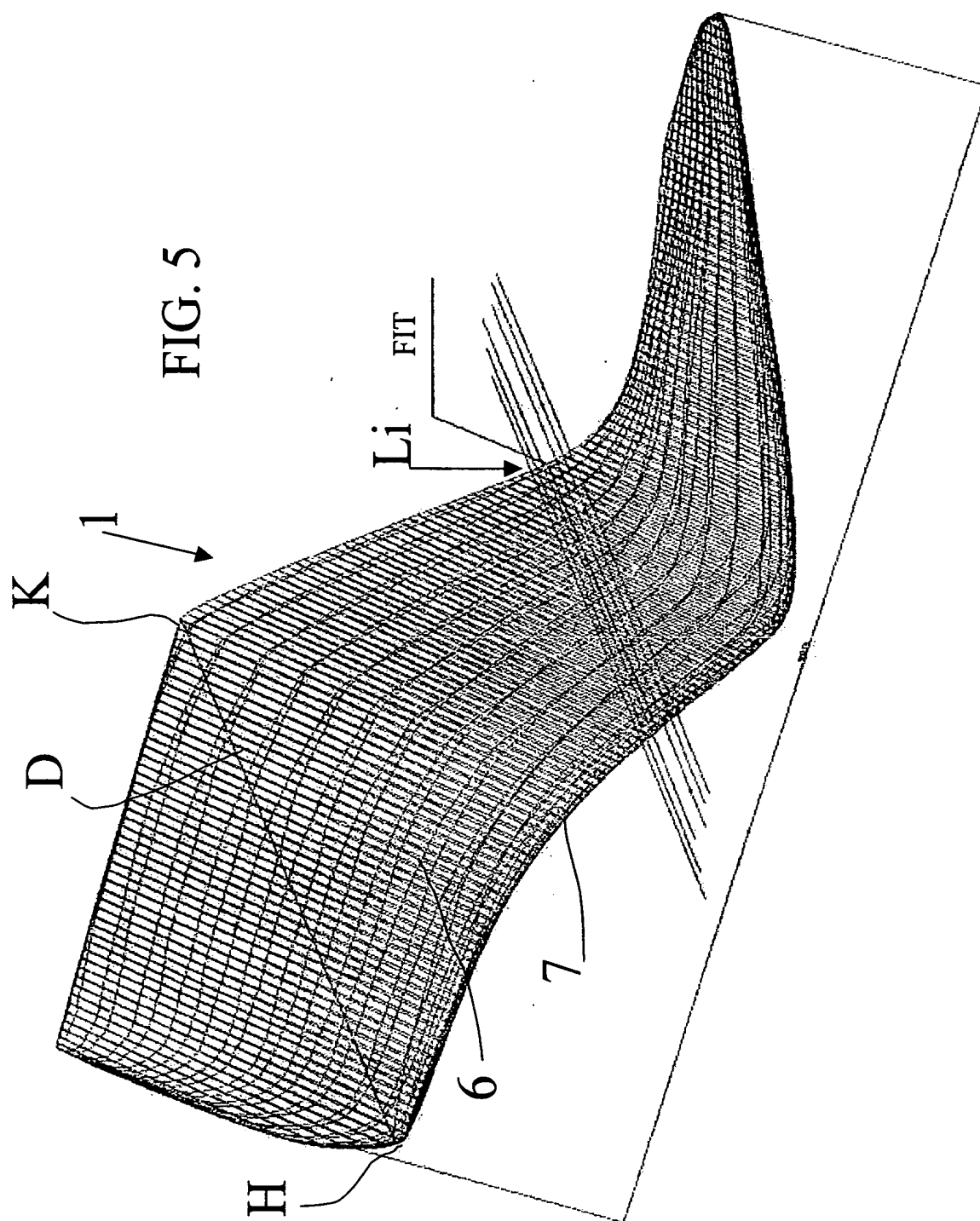
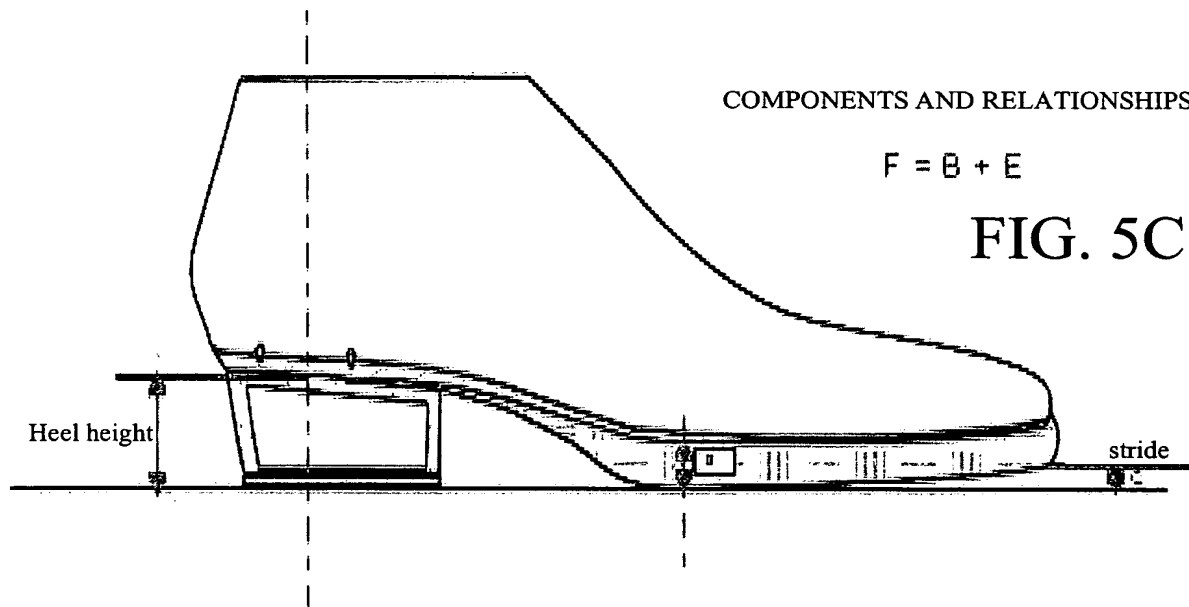
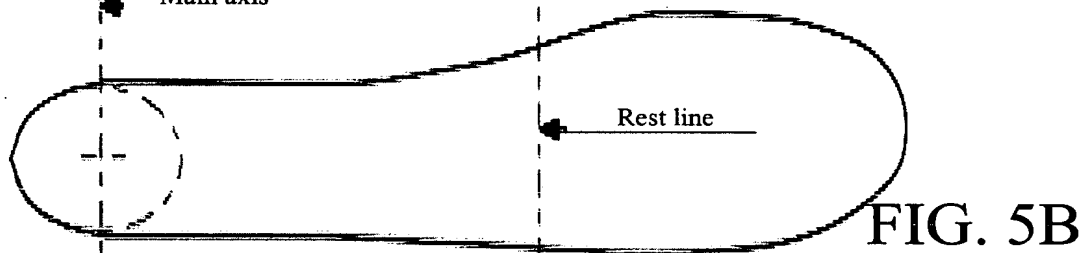
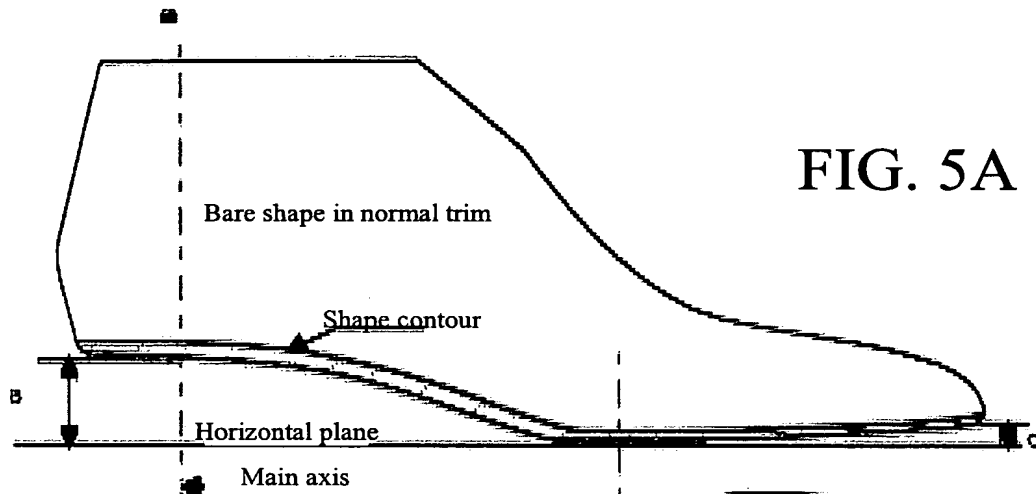


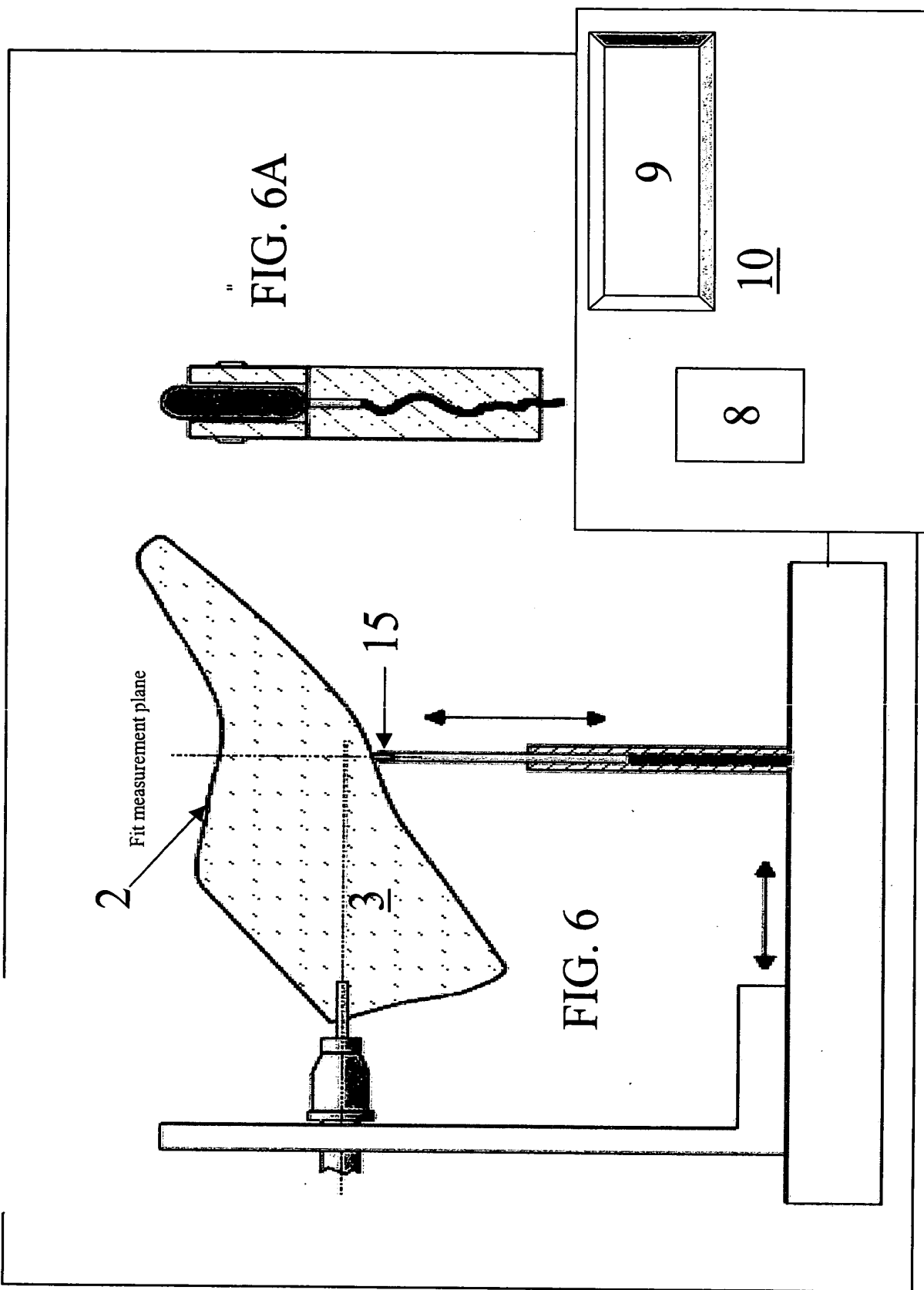
FIG. 3

FIG. 4

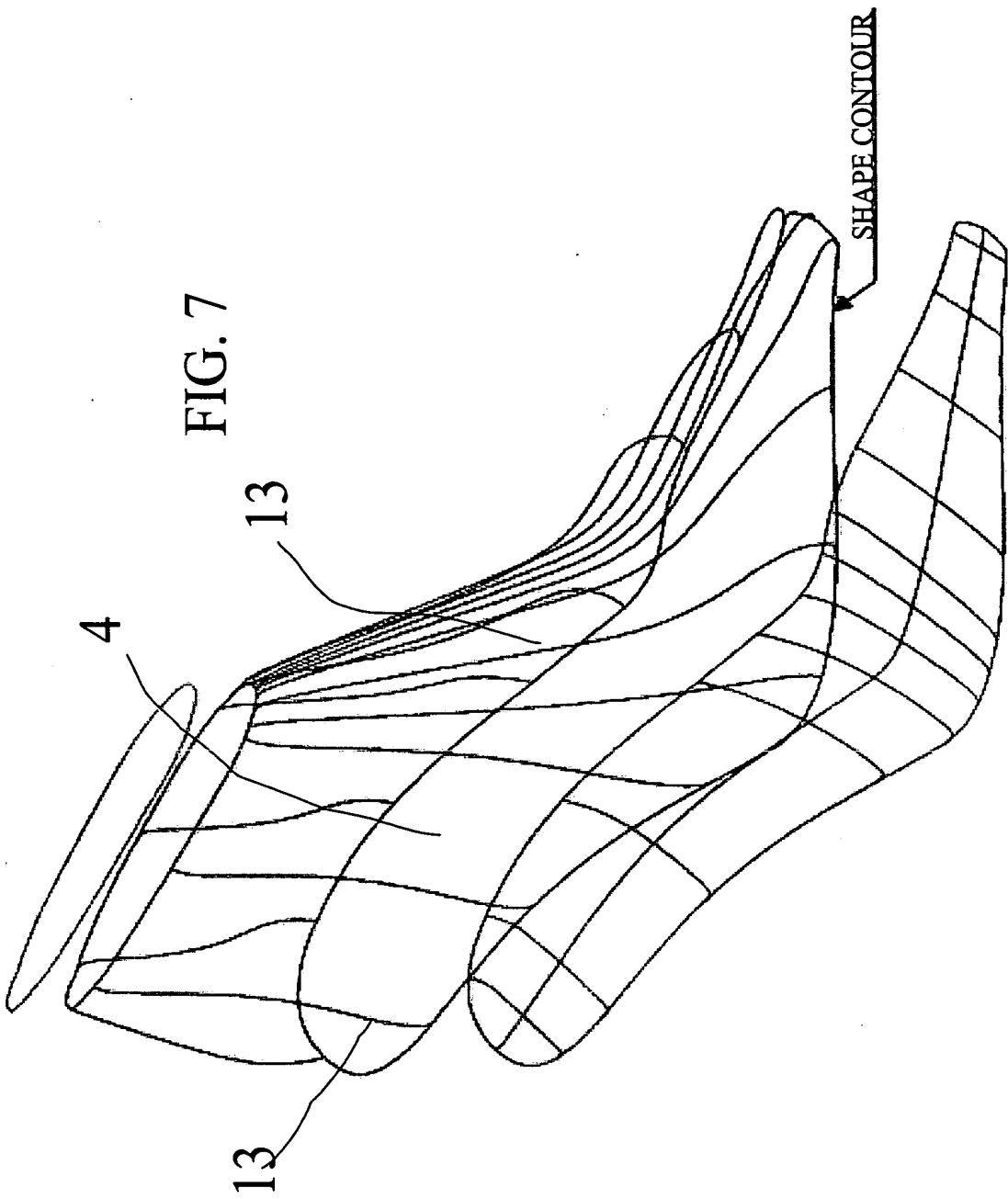




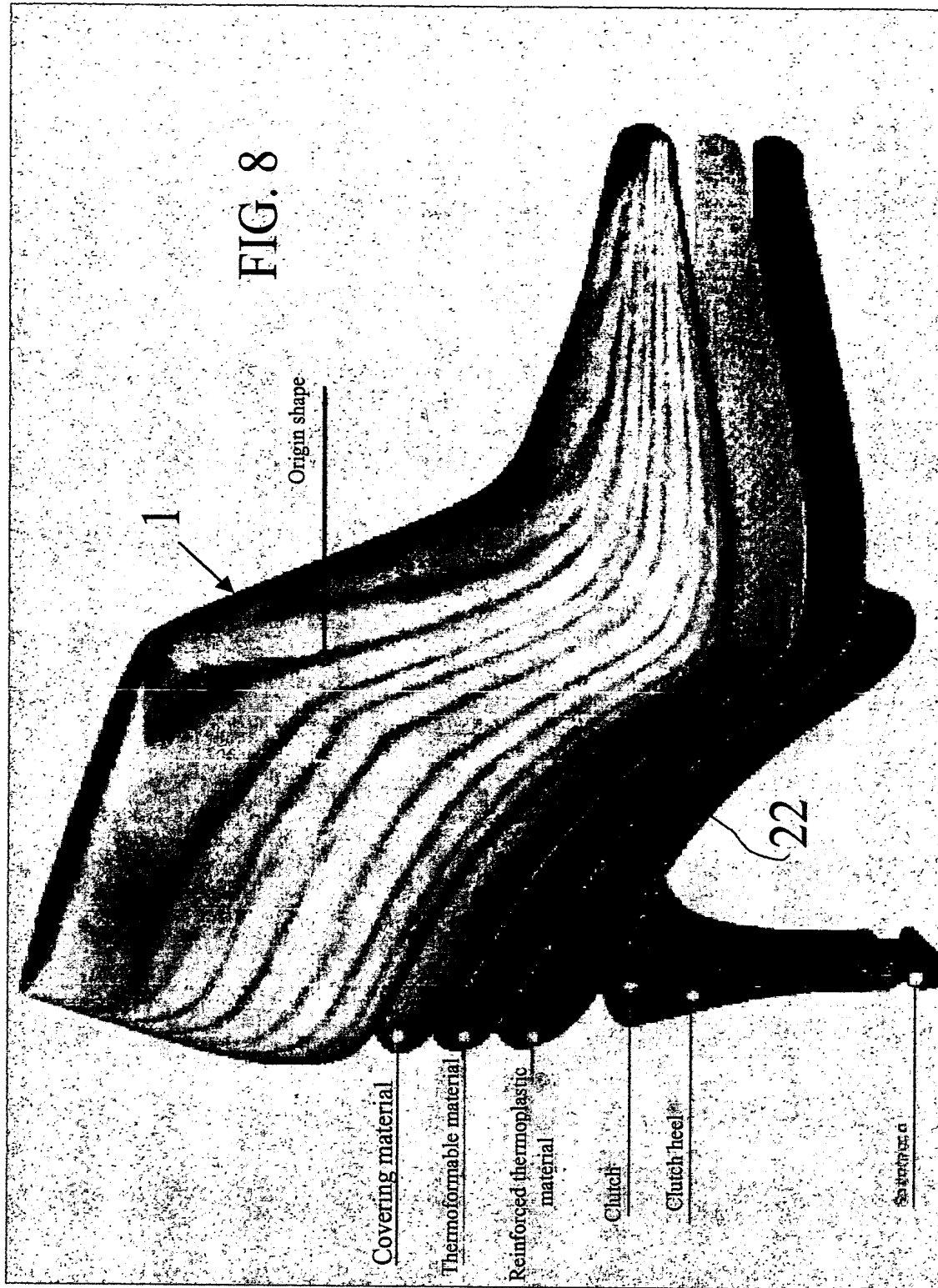




2000-01-01 00:00:00







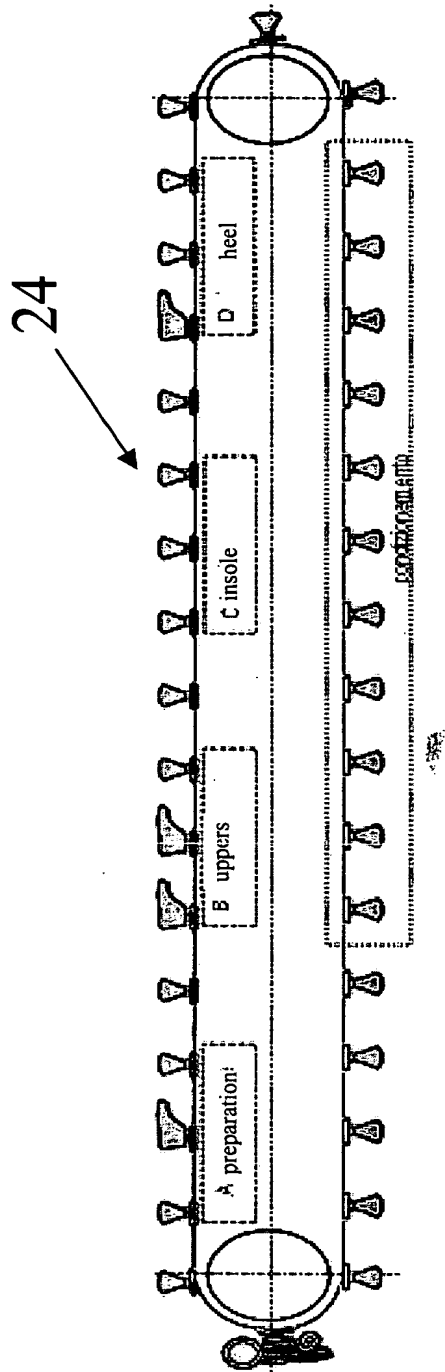


FIG. 9A

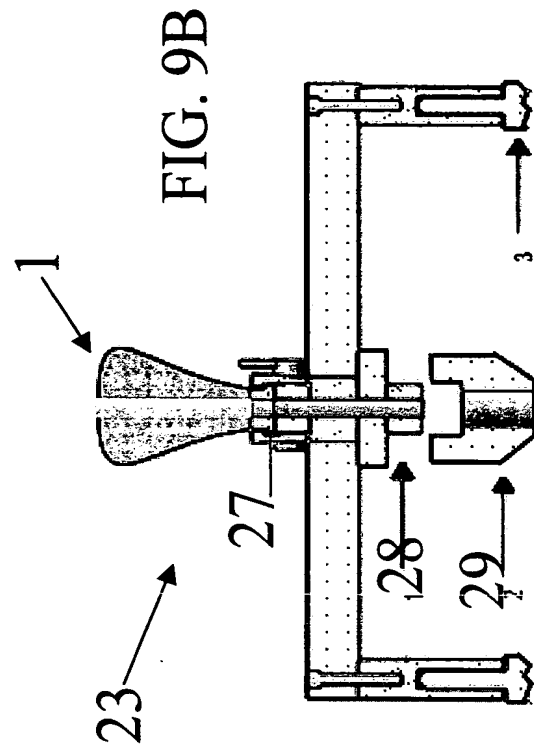
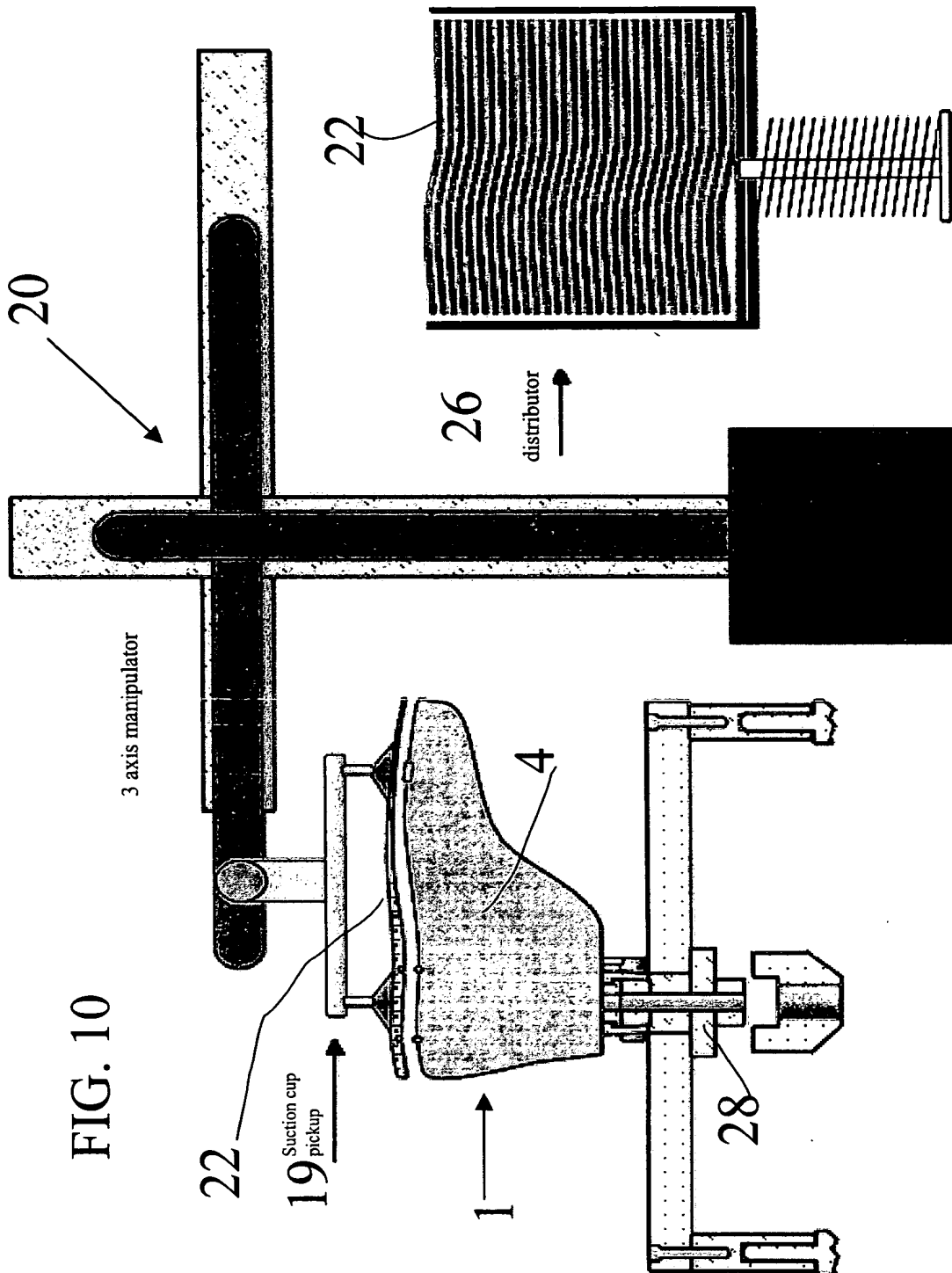


FIG. 9B

ZONE A: PREPARATION



ZONE B: UPPERS ASSEMBLY

FIG. 11

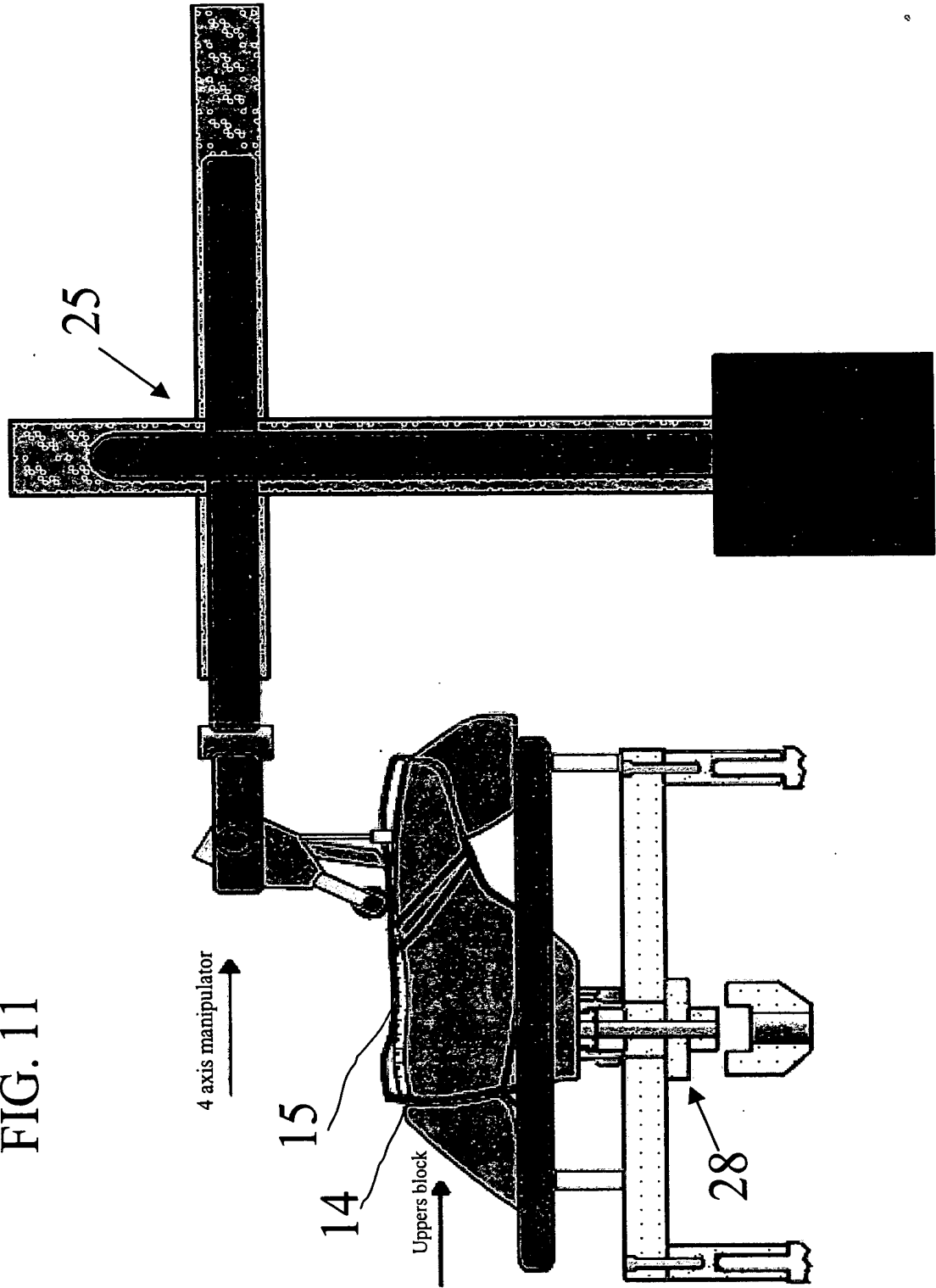


FIG. 13

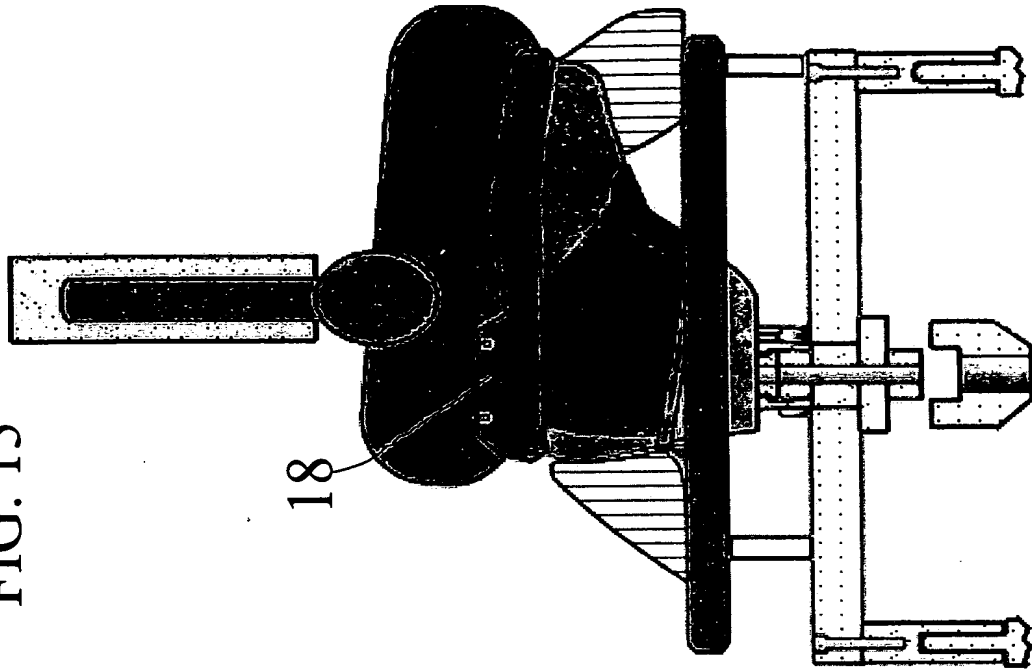
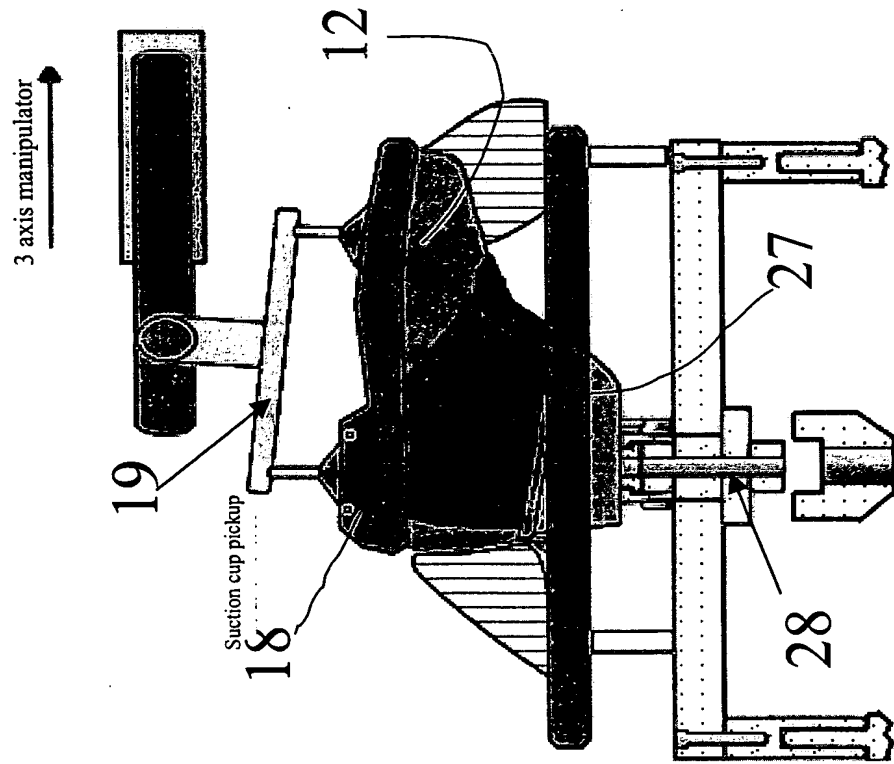


FIG. 12



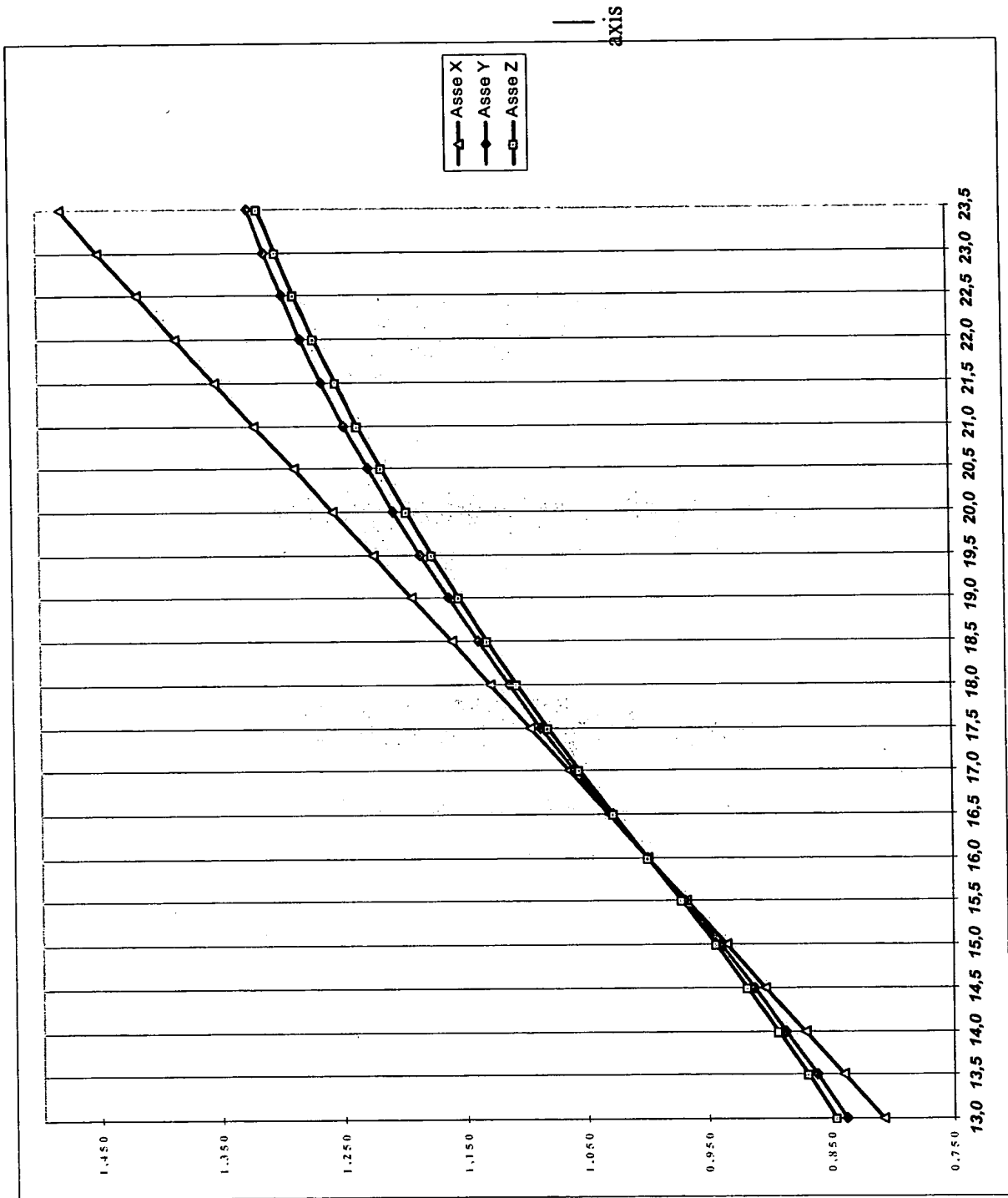


FIG. 14

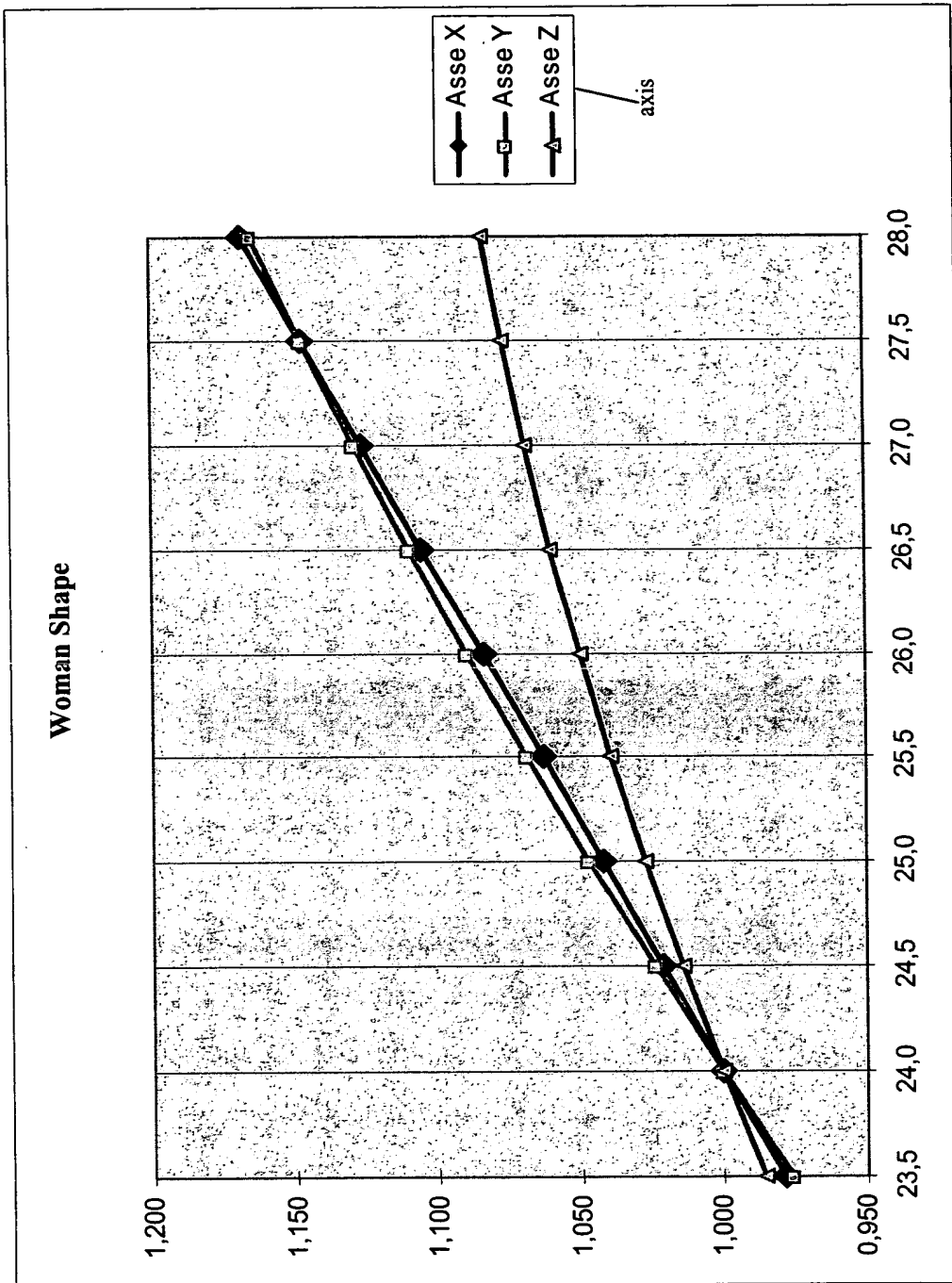


FIG. 15

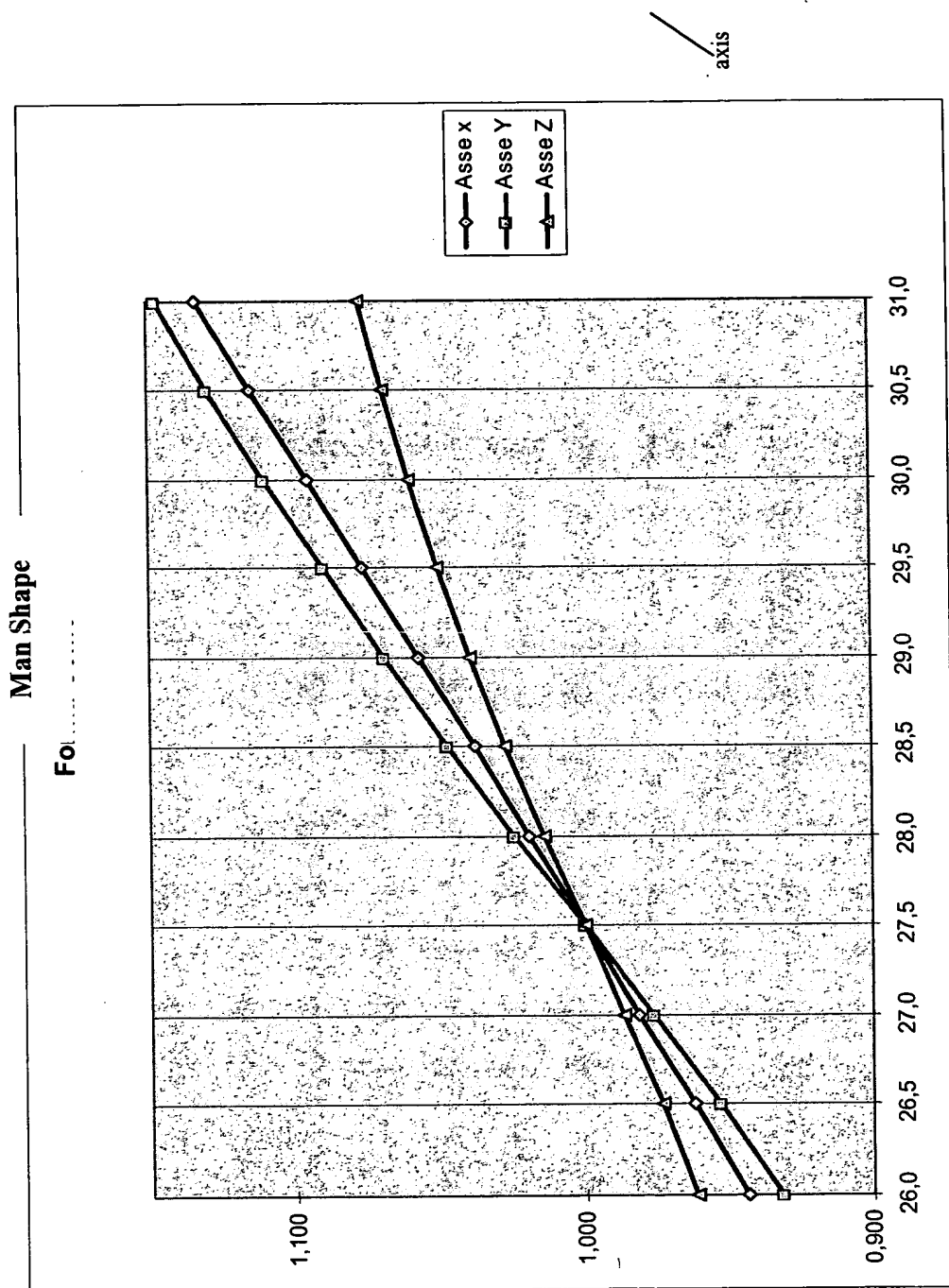


FIG. 16